

30/04 please ☺

Dart Aerospace Ltd.

Date: Wednesday, 29/04/2009 8:10:24 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
Job Number : 47580
Estimate Number : 12976
P.O. Number :
This Issue : 29/04/2009 S.O. No. :
Prsht Rev. : NC Part Number : D36353
First Issue : / / Type : SMALL /MED FAB Drawing Number : D3635 REV.A
Previous Run : 40192 Project Number : N/A
Drawing Revision : A
Material :
Due Date : 06/05/2009 Qty: 10 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev:A New Issue 07-07-24 ec Verified By:JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 0.0326 sf(s)/Unit Total : 0.3262 sf(s)
M-NEO60-S.063 60 durometer 0.063" thick sheet
Batch: 111 469 RB 9-4-29

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3635
Dwg Rev: A
Prog Rev: A

RB 9-4-29

(40)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RB 9-4-29

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 09/04/29 ccantes
(x40)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify with P/N and B/N using a permanent fine point marker, then Stock
Location: ST 121

188 09/04/30 (x40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/04/2009 8:10:24 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 47580

Part Number: D36353

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/30
JA

Job Completion



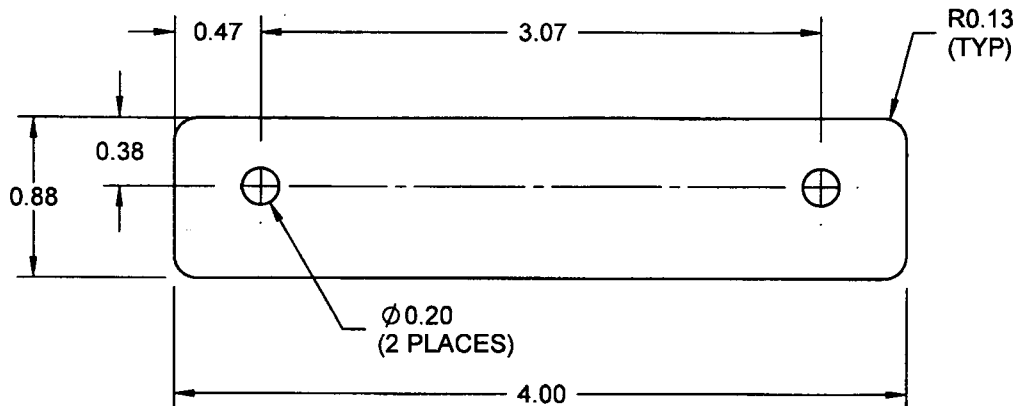
MF
09-04-30



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>H</i>	DRAWING NO. D3635	REV. A SHEET 1 OF 1
DATE 07.06.01		TITLE GASKET	SCALE 1:1
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE	

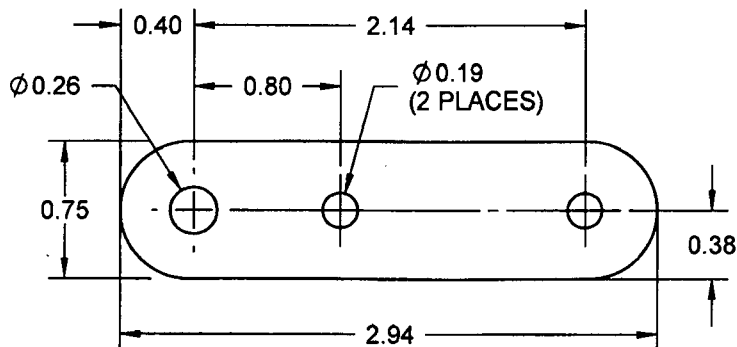
RELEASED

07.07.11 *H*



D3635-1 GASKET

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)
(REF. DART SPEC. M-NEO60-S.125)



D3635-3 GASKET

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)
(REF. DART SPEC. M-NEO60-S.063)

D3635-1/-3 GENERAL NOTES:

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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